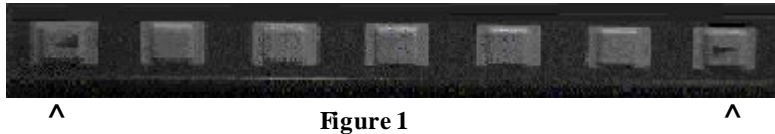


SETTING STROKE LIMITS

1) PRESS both arrow keys below the CRT at the same time (Figure 1)



2) Press soft key [setting] until "setting (handy)" page is displayed (Figure 2)

NOTE: if [setting] is not a choice, press left arrow key



Figure 2



Figure 3

3) Change "parameter write" to "1" (Alarm 100 will be flashing) press left arrow key

4) Press soft key [system] press soft key [chap]

5) Press soft key [param] a 4-digit number should be displayed on the CRT, at the top it says parameter (ex. : 0000) this is a parameter number

6) Press "1320" and then soft key [no. srh] at the bottom left soft key record the values in 1320 and 1321

7) On screen will be: stroke limit

1320	y(or x)	127000
	z	63500
1321	y(or x)	-99999999
	Z	-3327400

NOTE: 1 unit = .1 micron (.0001 mm) to convert to inch divide by 254000
(ex.: 63500/254000=. 25)

10) Parameter 1320 is the positive direction stroke limit if you go beyond this limit, you will get alarm 500 to display on the CRT or Parameter 1321 is the negative direction stroke limit if you go beyond this limit, you will get alarm 501 to display on the CRT

