

Checking and changing the PWE on Fanuc PS02-05A

Put power on the machine. Make sure that e-stop is off. Turn on the hydraulic system. (Machine setup)



FIGURE 1



FIGURE 2



FIGURE 3

Push both the left and right arrow keys (FIGURE 3) at the same time to display the Fanuc side of the system. It should display the position screen. (FIGURE 2) Push the soft key that says "Settings" The display will change. (Figure 4) On the top line at the right it should say Settings Handy.



Figure 4



Figure 5

The Parameter Write Enable enable/disable line should have the cursor on that line. Push the "1" key on the keyboard. Then push the key that says "input" then the screen will flash alarm 100. (Figure 5)

I you change a parameter, and then you get an alarm 000, this means you need to turn off the power to allow the parameter to set!