

Procedures Specification

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Revision
A

X1006 { } { } { }
DWNFEED AMT { } { } { }
X1007 { } { } { }
SPARK OUT { } { }
FINE G. ALLOW
FINE DWNFEED AMT

9) MODESELECT SWITCH (SA3) [0=OFF/1=ON]

[X1005 BITS 3,2,&1]	3	2	1
AUTOSIZING	0	0	1
EDIT	0	1	0
x.1	0	1	1
x 1	1	0	0
x10	1	0	1
RAPID FEED	1	1	0
ZERO RETURN	1	1	1

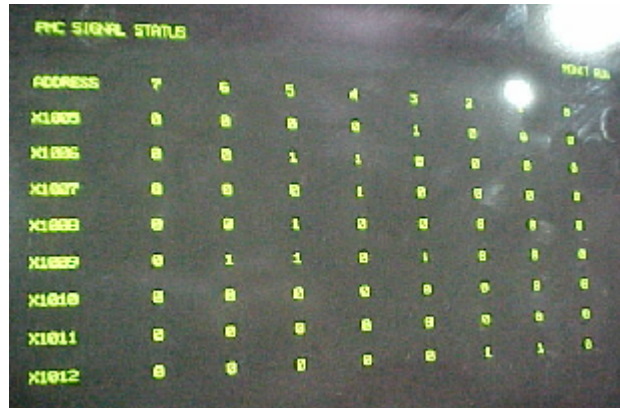


Figure 4

10) FINE GRIND ALLOWANCE SWITCH (SA4) [0=OFF/1=ON]

[X1006 BITS 2,1,&0]	inch (metric)	2	1	0
0	(0)	0	0	0
.5	(.5)	0	0	1
1	(1)	0	1	0
5	(2)	0	1	1
10	(5)	1	0	0
20	(10)	1	0	1
	(20)	1	1	0
	(30)	1	1	1

11) DWNFEED AMOUNT (SA5) [0=OFF/1=ON]

X1006 BITS 6,5,4,&3]	inch (metric)	6	5	4	3
0	(0)	0	0	0	0
.5	(1)	0	0	0	1
1	(2)	0	0	1	0
2	(3)	0	0	1	1
3	(4)	0	1	0	0
4	(5)	0	1	0	1
5	(6)	0	1	1	0
7.5	(8)	0	1	1	1
10	(10)	1	0	0	0
12.5	(15)	1	0	0	1
15	(20)	1	0	1	0
	(25)	1	0	1	1
	(30)	1	1	0	0
	(35)	1	1	0	1
	(40)	1	1	1	0
	(50)	1	1	1	1

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12) FINE DOWNFEED AMOUNT (SA6) [0=OFF/1=ON]

[X1007 BITS 2,1,& 0 and X1006 BIT 7] inch	(metric)	2	1	0	7
0	(0)	0	0	0	0
.5	(.1)	0	0	0	1
1	(.2)	0	0	1	0
2	(.5)	0	0	1	1
3	(1)	0	1	0	0
4	(2)	0	1	0	1
5	(3)	0	1	1	0
	(4)	0	1	1	1
	(5)	1	0	0	0
	(6)	1	0	0	1
	(8)	1	0	1	0
	(10)	1	0	1	1

13) SPARK OUT (SA7) [0=OFF/1=ON]

[X1007 BITS 5,4,&3]	5	4	3
0	0	0	0
1	0	0	1
2	0	1	0
3	0	1	1
4	1	0	0
5	1	0	1